Abstract—In this paper we report on the fabrication of a micro-structured fiber made of in-house synthesized silicate glass, with a nonlinear Kerr refractive index of $4 \times 10^{-15} \text{cm}^2/\text{W}$. The fiber uses three rings of holes around a slightly elliptical core with dimensions $2.6 \mu m \times 3.4 \mu m$. It has a birefringence of about $10^{-3}$ at 1.5 $\mu m$ and zero dispersion wavelengths at 860 nm and 870 nm. Using this fiber we have demonstrated ultra broadband supercontinuum generation in the 400–1600 nm range for a 19.5 cm sample pumped with 100 fs pulses with central wavelength of 755 nm and energy of 2 nJ. The broadband generation of 200 nJ in the 650–850 nm range with pulse energy at the level of 0.57 nJ is also observed with the same structure.

Supercontinuum generation (SG) has been investigated since the mid-70-ties however photonic crystal fibers (PCF) brought new opportunities to build novel types of supercontinuum sources with improved energy conversion efficiency and with low threshold power. In our work we focus on the development of PCFs with soft glass since the nonlinear refractive index of such glass types can be considerably higher than in conventional silica glass. Moreover, the transmission window in soft glasses can permit the generation of supercontinuum in the Mid IR range up to 5 microns.

The microstructured photonic fiber labeled NL12 was fabricated with a borosilicate glass NC-21 synthesized in-house at the Institute of Electronic Materials Technology (ITME). The material properties of this glass are: refractive index $n_0=1.518$, density $\rho=2.50 \text{g/cm}^3$, coefficient of thermal expansion $\alpha_{20-300}=82 \times 10^{-6} \text{K}^{-1}$, glass transition temperature $T_g=500 \text{ºC}$ and dilatometric softening point $\text{DTM}=545 \text{ºC}$. The nonlinear refractive index of silicate glass NC21 is similar to that of pure silica. Its main advantage is low temperature performance that allows preparing non-conventional complex fiber structures.

For the structure preform preparation we use glass tubes made of NC-21 glass with optimized thickness and calibration to avoid structure distortion. The fiber drawing relies on a standard stack and draw technique, but for the subpreform we use a low speed drawing process with modified parameters to ensure homogenous heat distribution in the subpreform and a lower temperature to preserve a high fill factor of the photonic lattice. Different fibers with regular hexagonal lattice and small core in the center have been obtained (Fig. 1).

The non-uniformity of the photonic cladding leads to an elliptical core with the dimensions of about 3.4 and 2.6 $\mu m$ along the main axes. The fibres are therefore birefringent in the fundamental mode. Most of these fibers also exhibited unintentional cracking of the glass matrix. We suppose that this results from inadequate handling during the preform assembly.

The modal and dispersion properties of the PCF NL12A5 are calculated by a full vectorial biorthonormal basis method (BBM). This method uses a matrix representation of the vector wave equations calculated in the base of plane waves and solves an eigenvalue problem for that matrix. The method allows predicting modal, polarization and dispersion properties of a PCF with periodic boundary conditions. The linear modal properties of the fiber are calculated based on the actual real structure obtained from scanning electron micrographs (Fig.1). The simulation therefore takes into account all the deformations of the structure. In the modeling we also take into account the dispersion of bulk NC-21 glass through the Sellmeier coefficients. According to the modeling results the fabricated fiber has a birefringence on the level of $10^{-3}$ at 1.5 $\mu m$ (Fig.2).
dispersion of fundamental mode is achieved for the wavelengths of 860 nm and 870 nm, respectively (Fig.3). However, also few higher modes propagates in the fiber and we suppose that the y also can take part in supercontinuum generation. For the experiment we used a tunable ultrafast Ti:Sapphire oscillator Tsunami Millennia Pro 10 of Spectra Physics, which delivers pulses with a constant length of 100 fs and an average output optical power up to 1 W (depending on the wavelength).

![Fig.2. Calculated effective index of guided modes and phase birefringence of PCF NL12 calculated with BBM.](image1)

![Fig.3. Calculated dispersion properties of PCF NL12](image2)

Taking into account the repetition rate of the oscillator of 80 MHz, the maximum peak power is equal to 125 kW while the maximum energy in the pulse reaches 12.5 nJ. We couple light into the PCF with a microscope objective with x 40 magnification. We measured coupling efficiency to be around 30% depending on the fiber sample. The output radiation was coupled into an Instrument Systems spectrometer to record spectra in the 400-800 nm range and into an ANDO optical spectrum analyser in the visible range and in the near IR (600-1750 nm). We have examined the fiber sample with a 19.5 cm length. The growth of the generated spectrum as a function of pulse energy is shown in the visible (Fig.4) and in the near IR regions (Fig.5). Broadening of the spectrum in the visible region is observed with a pulse energy as low as 0.57 nJ. In this case a strong peak at 490 nm appears. Increasing the peak energy up to 1.14 nJ broadens the spectrum and new peaks appear around 540 and 650 nm. In the near IR we observe the generation of solitons. Beside the Kerr nonlinearity driven soliton formation process the stimulated Raman scattering (SRS) is the second important phenomena responsible for spectral broadening. The generation of the spectrum in the visible range can be explained by the generation of dispersive waves related to solitons shifting to the red.

![Fig.4. Supercontinuum generation for pulses of 100 fs, central wavelength 755 nm and pulse energy: 0.57nJ (a), 0.75nJ (b), 1.14nJ (c), 1.92nJ (d), 2.78nJ (e). The spectra are recorded in the 400-800 nm range. The fiber length is 19.5cm](image3)

We can observe this if the generated peaks move towards the blue with increasing pulse energy. When the...
pulse energy increases up to 2 nJ, we can observe continuous spectra in the 400-1600 nm range (Fig.4d, Fig.5d, Fig.6). A further increase of pulse energy up to 4 nJ causes the spectra to smoothen, but it does not influence the broadening of the spectra itself (Fig.4e, Fig.5e, 5f).

Ultra broadband supercontinuum generation in the range 400–1600 nm has been achieved with a 19.5 cm soft glass microstructured fibre sample pumped with 100 fs pulses with a central wavelength of 755 nm and energy of 2 nJ. The broadband generation of 200 nm in the 650-850 nm range is observed with pulse energy at the level of 0.57 nJ.

To identify the optimum wavelength for fiber excitation we tuned the central wavelength from 755 nm towards longer wavelengths. With an increasing wavelength the spectrum in the visible range decreases and disappears in the blue region (Fig.7). The spectrum is no longer continuous in the visible region when the pump pulse reaches the central wavelength of 815 nm. This phenomenon might be related to the shift of the pump wavelength from the abnormal to the normal dispersion regime. This does not match with the simulation results that predicted zero dispersion in the 860 nm region. The reason for this difference is probably to be found in the low accuracy of the simulations (an increase of plane waves in the base is needed), uncertainty in the Sellmeier coefficient calculation for NC-21 glass and/or inaccurate dimensions obtained from the scale readings on the scanning electron micrograph.

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The features of the spectrum generated when the PCF is pumped with 755 nm prove the abnormal regime of operation. In the near IR we observe the generation of solitons that shift towards longer wavelengths when pulse energy increases. Beside the Kerr nonlinearity driven soliton formation process the stimulated Raman scattering (SRS) is the second important phenomena that might be responsible for spectral broadening in the IR region.

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